

# AOS Kit – FL5 Civic Type-R

### Installation Manual



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#### **Document Revisions**

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AOS Kit, FL5 Civic Type-R - Install Manual

## **Contents**

Introduction	3
Overview	3
Difficulty	3
Time Required	
Recommended Tools	
Kit Components	4
AOS Kit Installation	
Coolant Add-on Kit	10
Resume AOS Installation	10



AOS Kit, FL5 Civic Type-R - Install Manual

#### Introduction

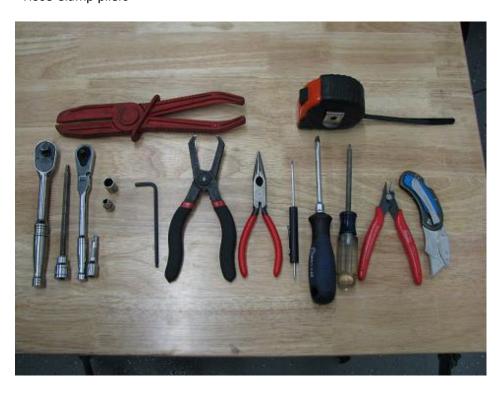
**Overview:** Detailed instructions on installing the Verus Engineering Air Oil Separator kit for the FL5 Civic Type-R.

**Difficulty:** Moderate

Time Required: 2-4 Hours

#### **Recommended Tools:**

- Ratchet (3/8in & 1/4in Drive)
- 7/32"/ 5.5mm Socket
- 10mm Socket
- Short 1/4in Extension
- 4mm Allen Wrench / Long 4mm Allen Socket
- Flathead Screwdriver
- Phillips Head Screwdriver
- Utility Knife
- Scissors / Hose Cutter
- Side cuts
- Needle Nose Pliers
- Tape Measure
- Hose Clamp pliers





AOS Kit, FL5 Civic Type-R - Install Manual

#### **Kit Components:**

- (1) Air Oil Separator
- (1) AOS Bracket
- (70) Inches 1/2" Rubber Hose
- (6) Inches 3/8" Rubber Hose
- Hardware Bag
  - o (5) M6x1.0 BHCS x 16mm Long, Stainless
  - (5) M6 x 12mm OD Washer, Stainless
  - o (6) Zip Tie
  - o (2) 1/2" to 3/8" Nylon Reducer
  - o (1) 5/16" to 5/16" Barbed Adapter
  - o (2) Hose Clamp, 9-16mm
- Coolant Add-on Kit (Optional) A0622A
  - o (1) Coolant Plate
  - o (1) Buna-N O-Ring
  - o (2) Banjo Bolt
  - o (4) Banjo Washer
  - o (2) 5/16" Banjo Barb Fitting
  - o (48) Inches of coolant hose
  - o (4) M6x1.0 BHCS x 16mm Long, Stainless
  - o (4) M6 x 12mm OD Washer, Stainless
  - (4) Hose Clamp, 9-16mm
  - o (4) Zip Tie
  - o (1) 5/16" to 5/16" Barbed Adapter



#### **AOS Kit Installation**

1. Verus Engineering is not responsible for damage to you or your vehicle by following this manual and/or installing Verus Engineering products. Please seek professional service/guidance if you are uncomfortable/incapable of installing this in a safe manner. Contact us at <a href="mailto:support@verus-engineering.com">support@verus-engineering.com</a> if you have any questions/concerns.



AOS Kit, FL5 Civic Type-R - Install Manual

2. Begin by opening your vehicle's hood. The hood release is located by the dead pedal on the Driver's side floor board. Note: It will be helpful to have the hood in service position as shown below.



3. Once the hood is opened, take off the engine cover by removing the (5) 10mm bolts.



**4.** You should be able to see your valve cover as shown below.





AOS Kit, FL5 Civic Type-R - Install Manual

**5.** We now need to move to the passenger side firewall, just above the ABS pump. Trim back the firewall cover to reveal an M6 threaded hole.



**6.** In the same area, we need to change the position of the PCV hose outlined in the image below.





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7. Disconnect this hose, flip the hose ends, and reinstall to the intake manifold and secure using the same clamp. Note: The 90-degree end of this hose will be the connection to the AOS.



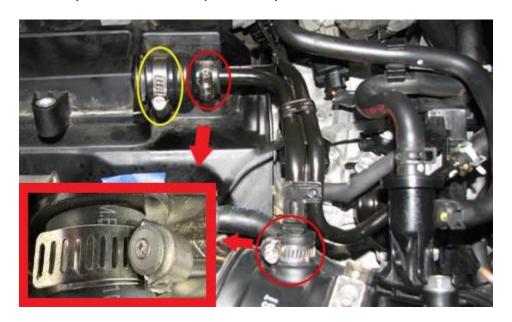
**8.** The next place we need to work is on the driver's side of the valve cover by cylinder 4.





AOS Kit, FL5 Civic Type-R - Install Manual

9. There are (4) clamps to be removed here. The first (2) clamps are a one-time use clamp (circled in red) that can be removed by spinning the head of it with needle nose pliers or cutting a slot in the head of it and using a flat blade screwdriver to loosen it. Note: It is NOT necessary to remove the clamp circled in yellow.



10. Remove the metal pipe from these connections. You should be looking at something similar to the image below. Note: Again, it is NOT necessary to remove the clamp circled in yellow.



AOS Kit, FL5 Civic Type-R - Install Manual

**11.** Next, install a 1/2" to 3/8" nylon reducer fitting on the intake coupler and tighten it down with a provided hose clamp.



**12.** It is now necessary to rotate the intake coupler. The coupler should be rotated about 1/2" towards the engine as shown below.





13. Connect 30" of hose to this reducer and route it as shown below. Note: This routing is just a recommendation. You are able to run the hose however you see fit.







AOS Kit, FL5 Civic Type-R - Install Manual

14. Now we connect the other 1/2" to 3/8" nylon reducer to the valve cover as shown below.



**15.** We now connect 37" of hose to this reducer and route it as shown below. **Note: This** routing is also a recommendation. You may route this hose however you see fit.





**16.** With the longest hoses routed, we can now prepare the AOS to be installed. **Note: If you are not installing the coolant add-on kit, skip to Step 34.** 

#### **Coolant Add-on Kit**

17. Install the O-ring onto the coolant plate as shown below.





AOS Kit, FL5 Civic Type-R - Install Manual

**18.** Use (4) M6 BHCS with washers to install the coolant plate to the back of the AOS. **Note:** The coolant plate gets installed BEFORE the mounting bracket.



- **19.** Attach the mounting bracket using (3) M6 BHCS and washers once coolant plate and O-ring sits flat.
- 20. Loosely install the banjo barb fittings and banjo bolts with washers into the coolant plate.



**21.** Attach 15" of hose to the outer/passenger hose and 33" to the inner/driver hose. Tighten hoses to banjo barb fittings with hose clamps.



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22. Clock banjo barb fittings as shown below and tighten down banjo bolts.



**23.** We need to remove the electrical connector mounting bracket bolt found on the passenger side strut tower next. This can be done with a 10mm socket and small extension.





AOS Kit, FL5 Civic Type-R - Install Manual

24. Next, mount the prepared AOS to the car using (2) M6 BHCS and washers.





**25.** With the AOS mounted, we will return to the metal PCV pipe we connected earlier and pinch off the coolant lines.





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**26.** Remove the rear coolant hose by disengaging the clamp shown below.



- 27. Connect a 5/16" barb connector in the end of this hose.
- **28.** Route the OEM hose along the backside of the engine and connect it to the 15" section of hose on the AOS and tighten it with the provided hose clamps.

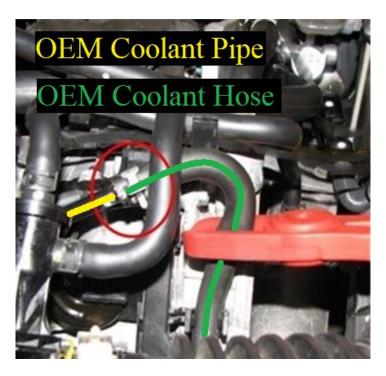






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**29.** Remove the front coolant hose by disengaging the clamp shown below and remove the OEM metal pipe.

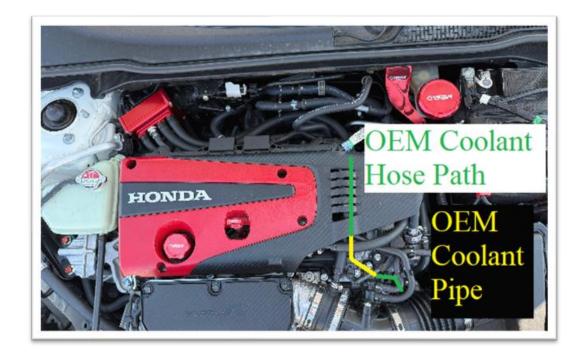


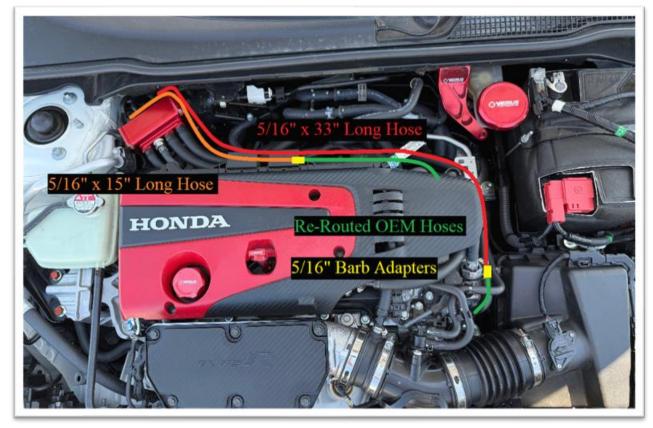
- **30.** Connect a 5/16" connector to the end of this hose.
- **31.** Route this hose between the engine and vehicle battery and connect it with a hose clamp to the 33" section of coolant hose on the AOS.





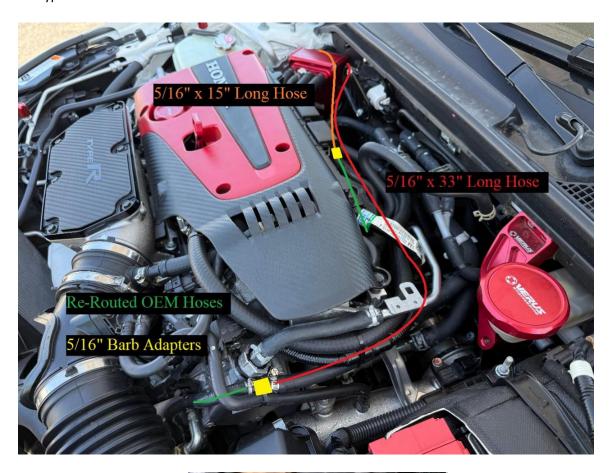
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- **32.** Ensure that coolant hoses are routed to avoid sharp edges and fasten them with provided zip ties.
- **33.** Congratulations on installing your AOS Coolant Add-on! Please email us at <a href="mailto:support@verus-engineering.com">support@verus-engineering.com</a> with any concerns, comments, or feedback. **Note: At this time skip to Step 42 to finalize AOS installation and hose routing.**



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#### **Resume AOS Installation**

34. Mount the bracket to the AOS using (3) M6 BHCS and washers.



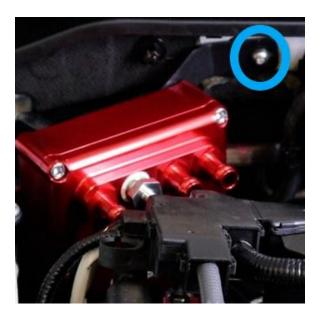
**35.** We need to remove the electrical connector mounting bracket bolt found on the passenger side strut tower next. This can be done with a 10mm socket and small extension.





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**36.** Next, mount the prepared AOS to the car using (2) M6 BHCS and washers.





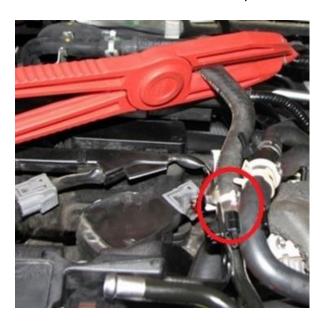
**37.** With the AOS mounted, we will return to the metal PCV pipe we connected earlier and pinch off the coolant lines.





AOS Kit, FL5 Civic Type-R - Install Manual

38. Remove both hoses and fully remove the OEM metal pipe.





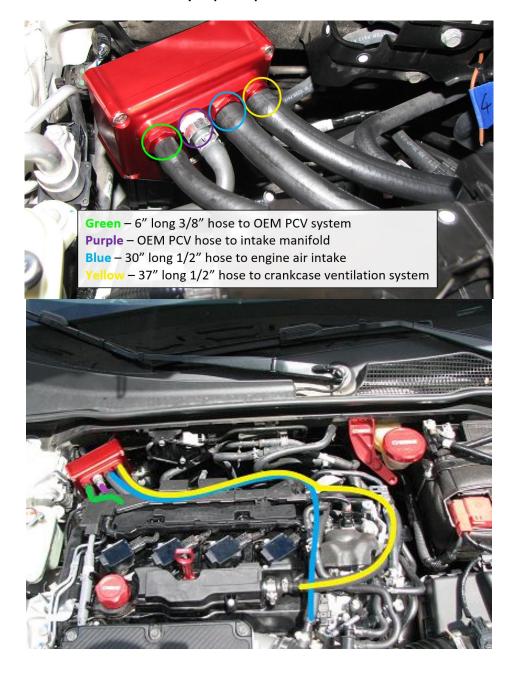
**39.** Route the coolant hoses over the engine (as shown below) and connect them together using a 5/16" barb connector and (2) hose clamps.





AOS Kit, FL5 Civic Type-R - Install Manual

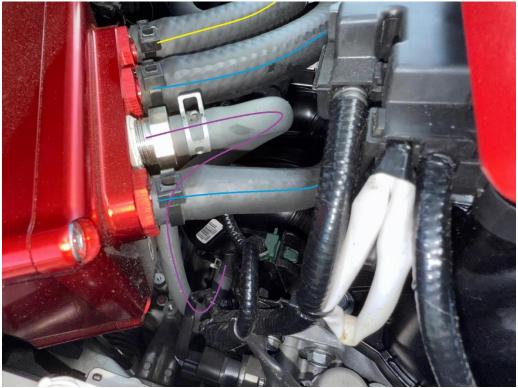
- **40.** We can now return to the AOS and connect all of our hoses.
- **41.** Cut a 6" section of hose and connect it between the front AOS port and the valve cover. **Note: This will connect to the valve cover using the port we left open in Step 7.**
- **42.** All AOS hoses can be connected using the provided zip ties to secure the ends at this time. Refer to the images below for routing. **Note: Coolant connections require hose clamps while AOS connections only require zip ties to secure hose ends.**





AOS Kit, FL5 Civic Type-R - Install Manual





**43.** Congratulations on installing your new AOS kit! Please email us at <a href="mailto:support@verus-engineering.com">support@verus-engineering.com</a> with any concerns, comments, or feedback.